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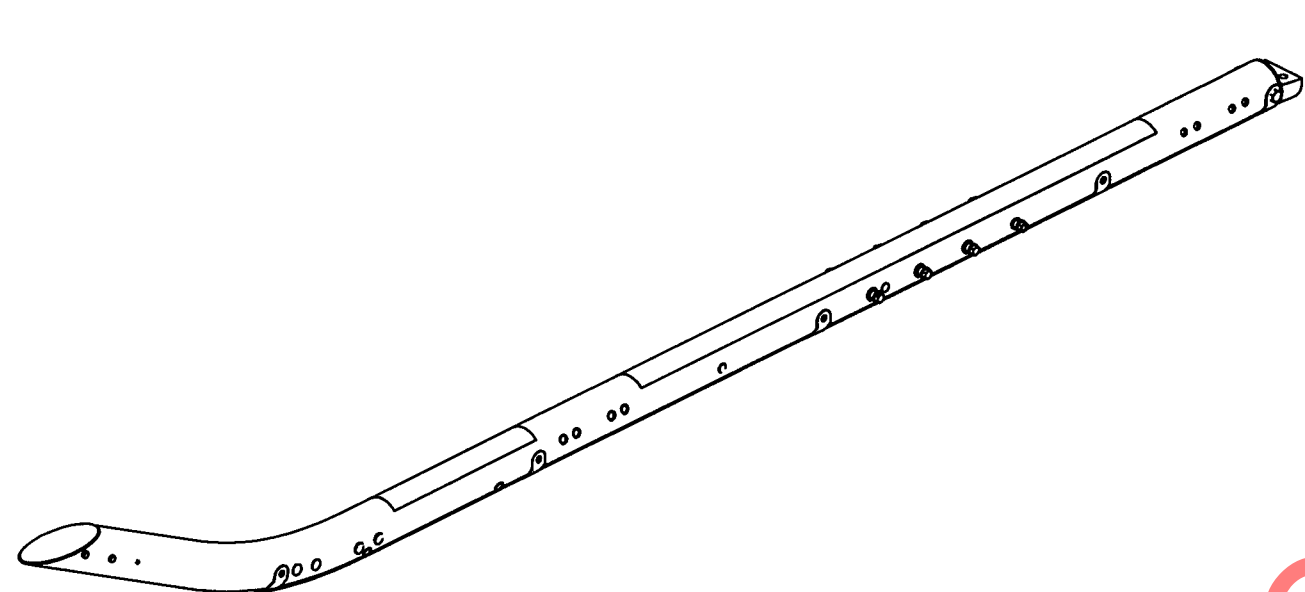
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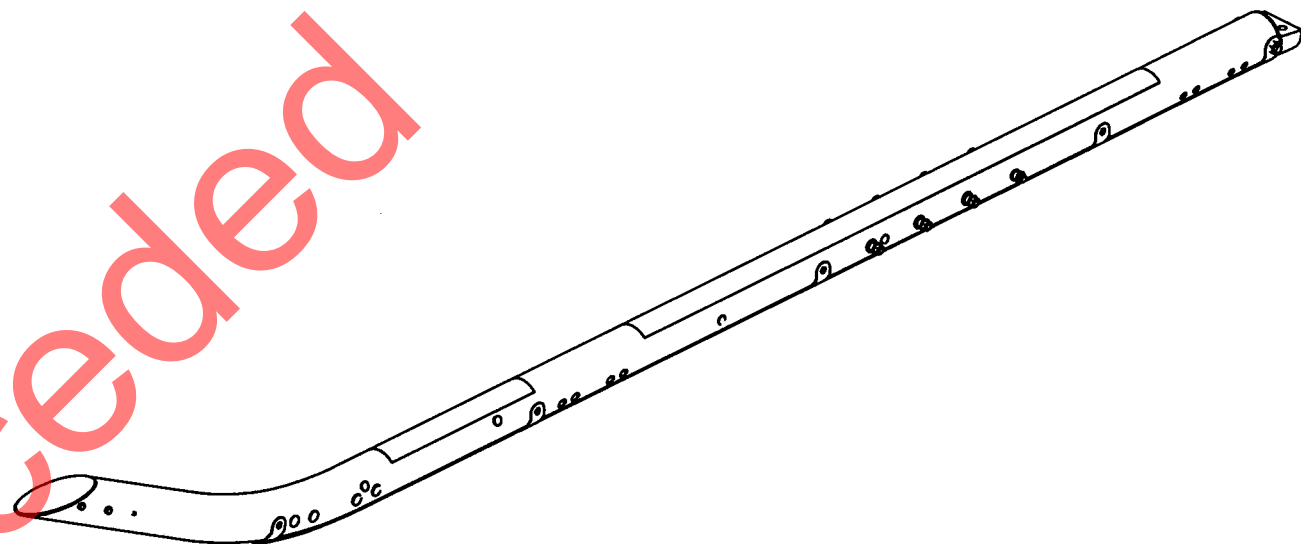
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D4168-041 350 SKIDTUBE ASSEMBLY, LH



D4168-042 350 SKIDTUBE ASSEMBLY, RH

Superceded

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2013-08-13
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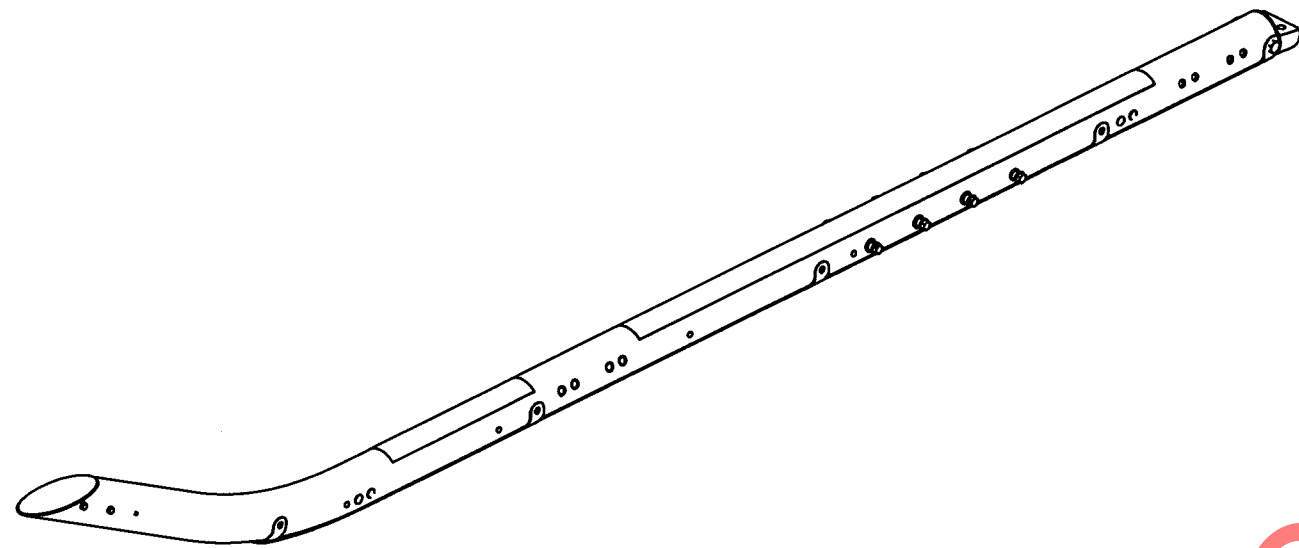
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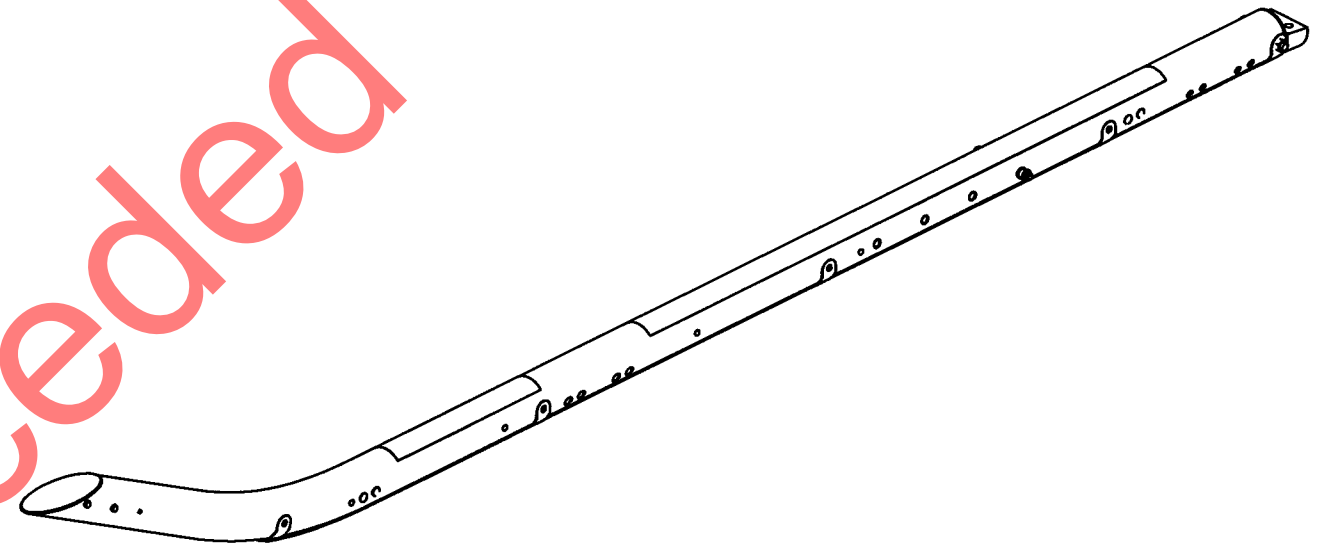
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D4168-043 350 SKIDTUBE ASSEMBLY, LH



D4168-044 350 SKIDTUBE ASSEMBLY, RH

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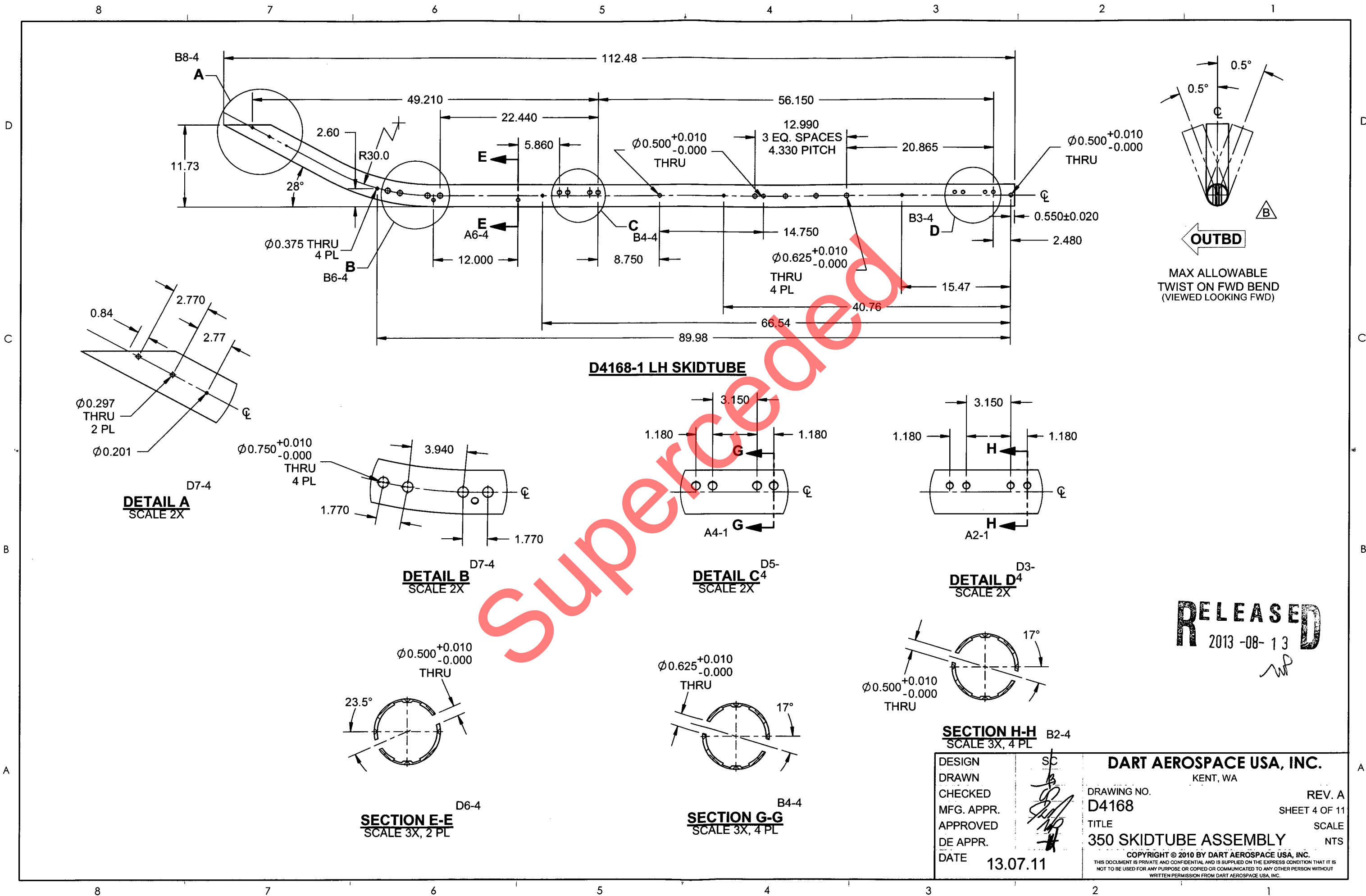
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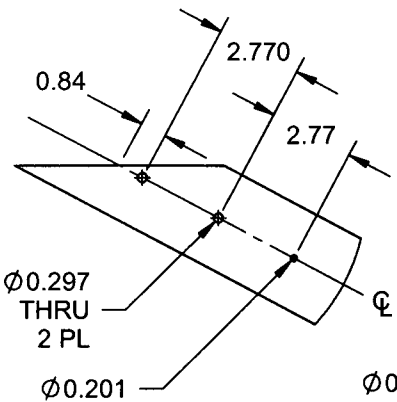
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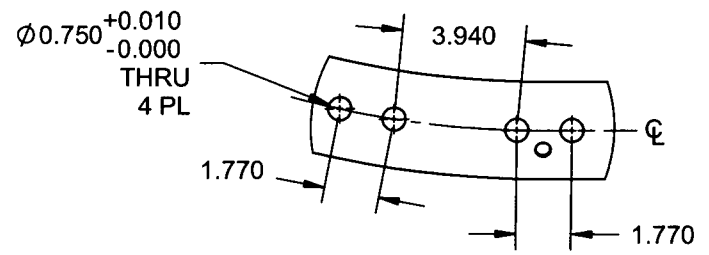
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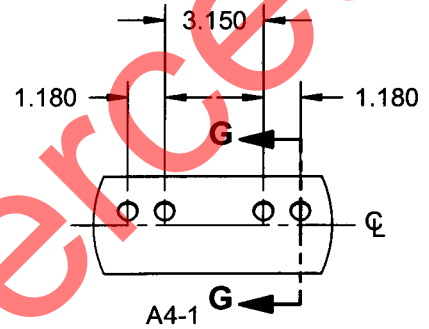
D4168-1 LH SKIDTUBE



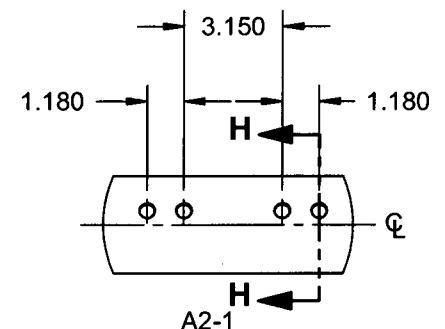
DETAIL A
SCALE 2X



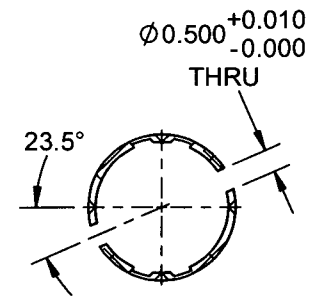
DETAIL B
SCALE 2X



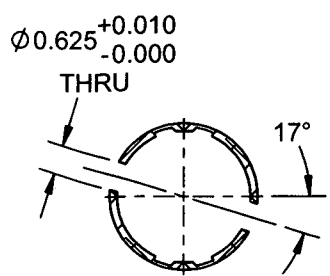
DETAIL C
SCALE 2X



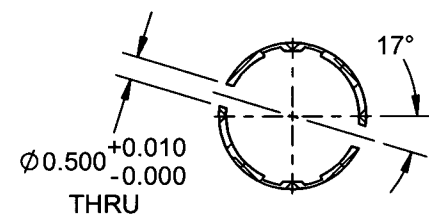
DETAIL D
SCALE 2X



SECTION E-E
SCALE 3X, 2 PL



SECTION G-G
SCALE 3X, 4 PL



SECTION H-H
SCALE 3X, 4 PL

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350 SKIDTUBE ASSEMBLY

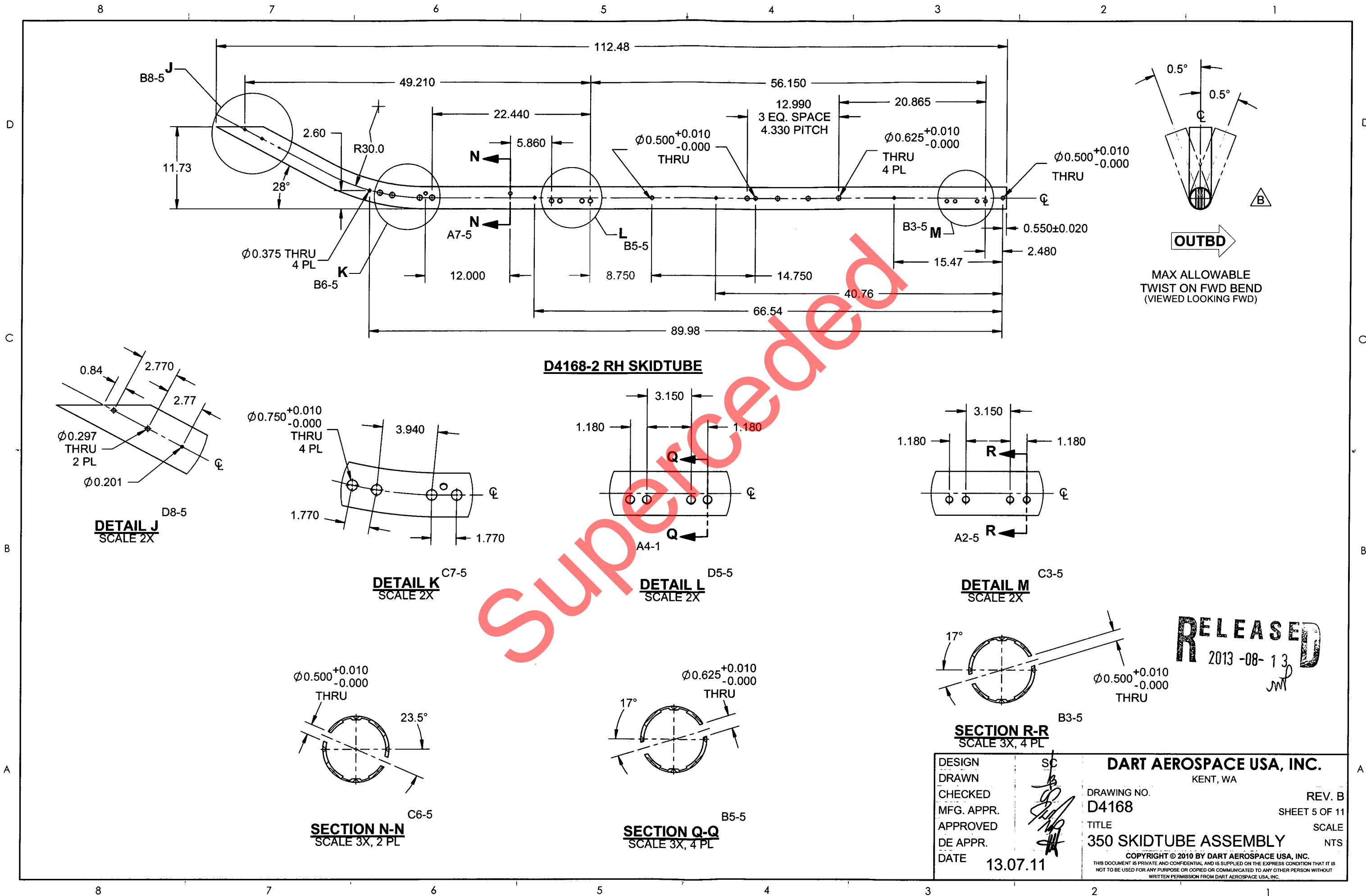
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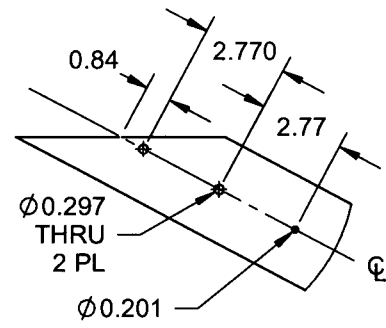
SHEET 4 OF 11

SCALE
NTS

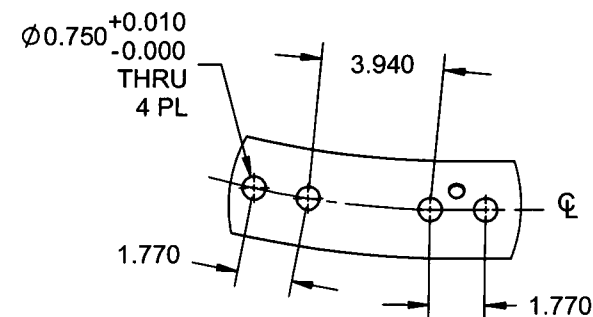
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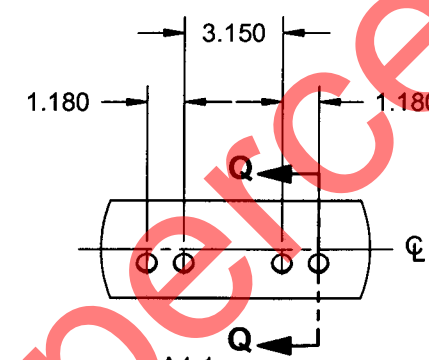
D4168-2 RH SKIDTUBE



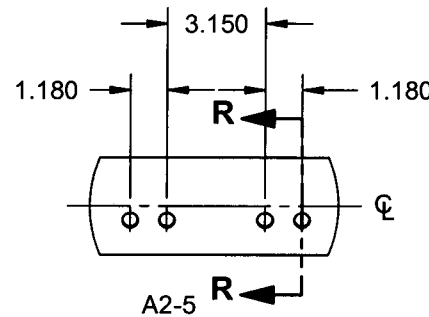
DETAIL J
SCALE 2X
D8-5



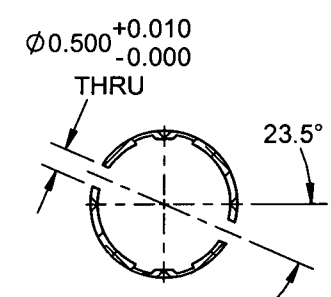
DETAIL K
SCALE 2X
C7-5



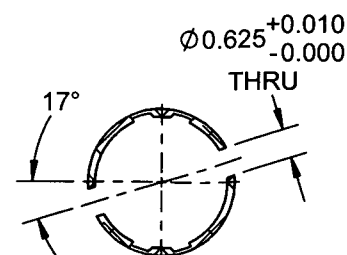
DETAIL L
SCALE 2X
D5-5



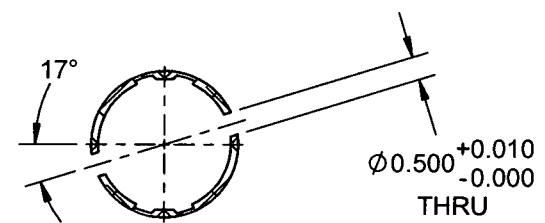
DETAIL M
SCALE 2X
C3-5



SECTION N-N
SCALE 3X, 2 PL
C6-5



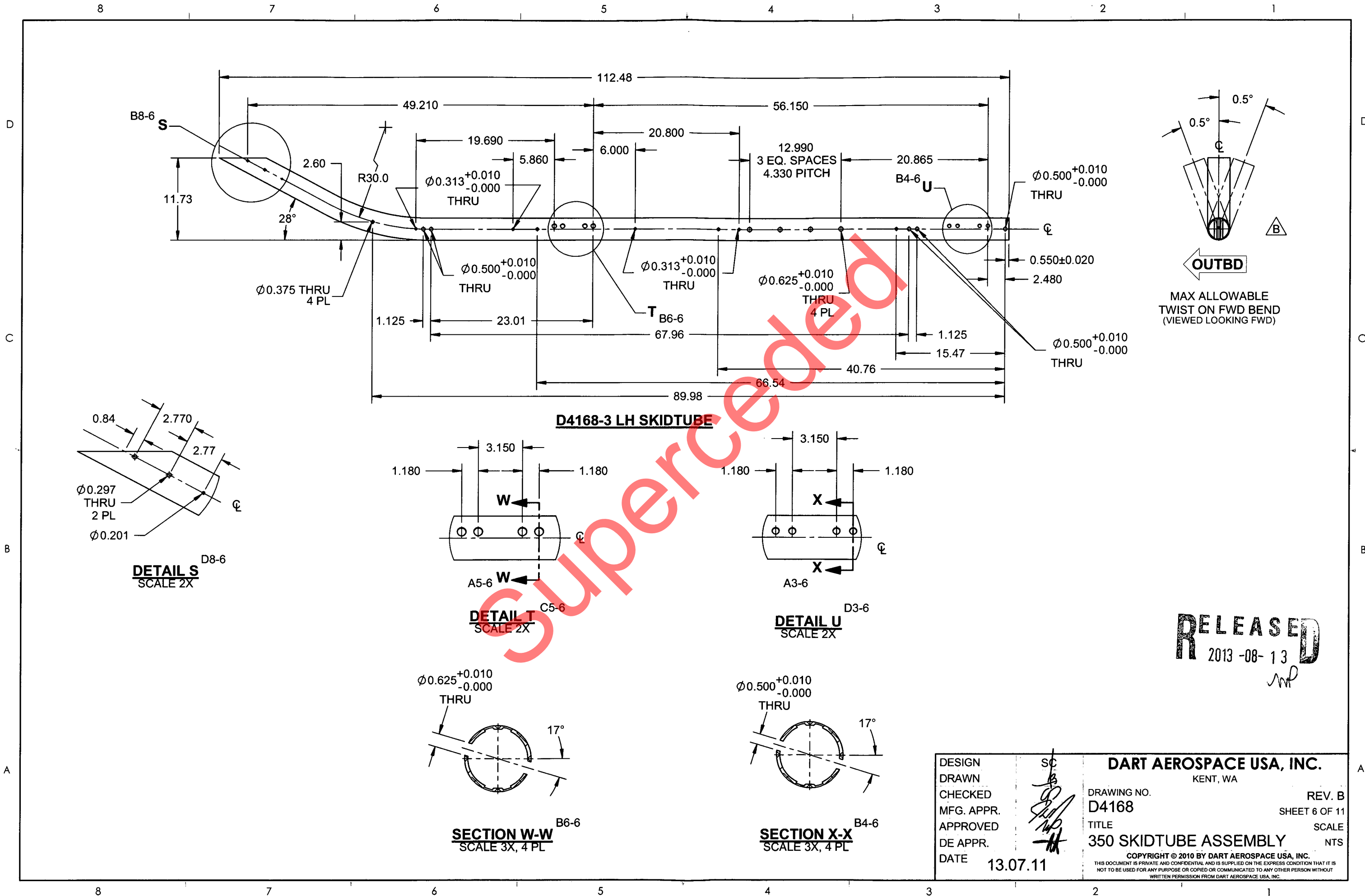
SECTION Q-Q
SCALE 3X, 4 PL
B5-5



SECTION R-R
SCALE 3X, 4 PL
B3-5

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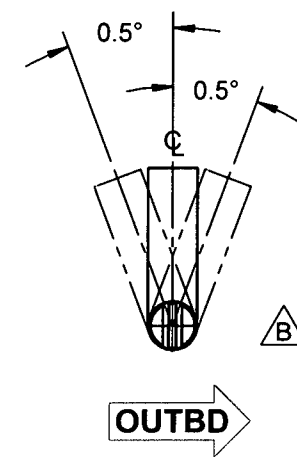
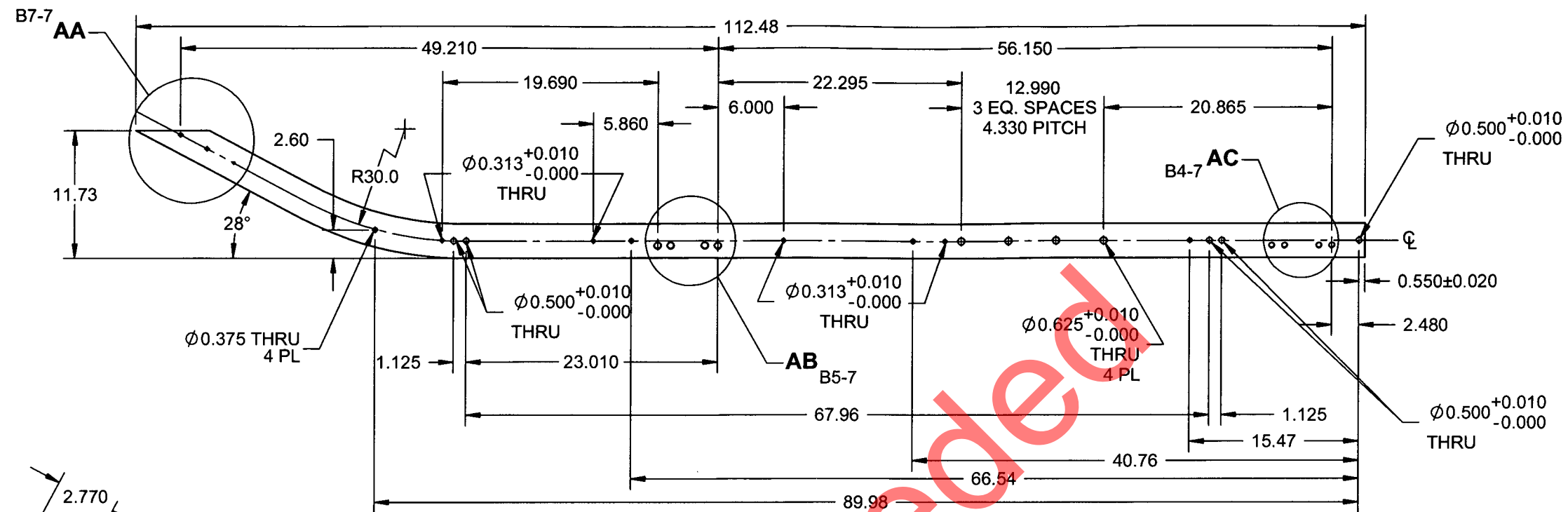
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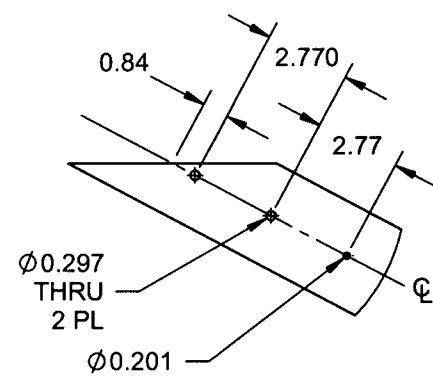
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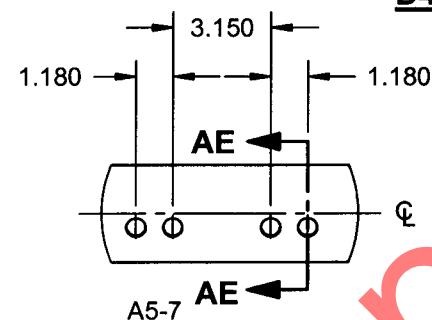
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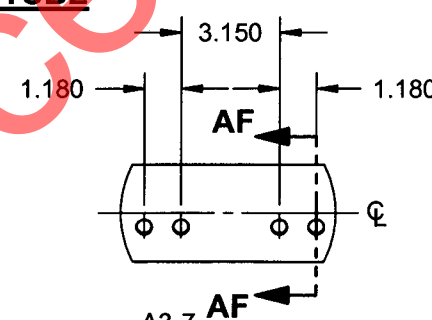
MAX ALLOWABLE
TWIST ON FWD BEND
(VIEWED LOOKING FWD)



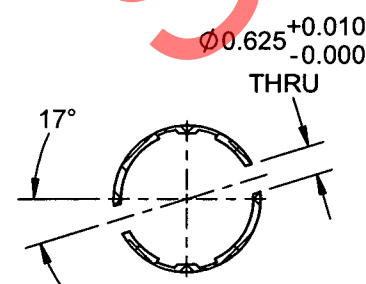
DETAIL AA
SCALE 2X



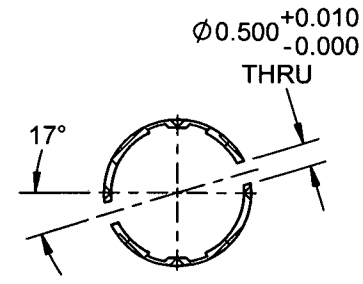
DETAIL AB
SCALE 2X



DETAIL AC
SCALE 2X



SECTION AE-AE
SCALE 3X, 4 PL



SECTION AF-AF
SCALE 3X, 4 PL

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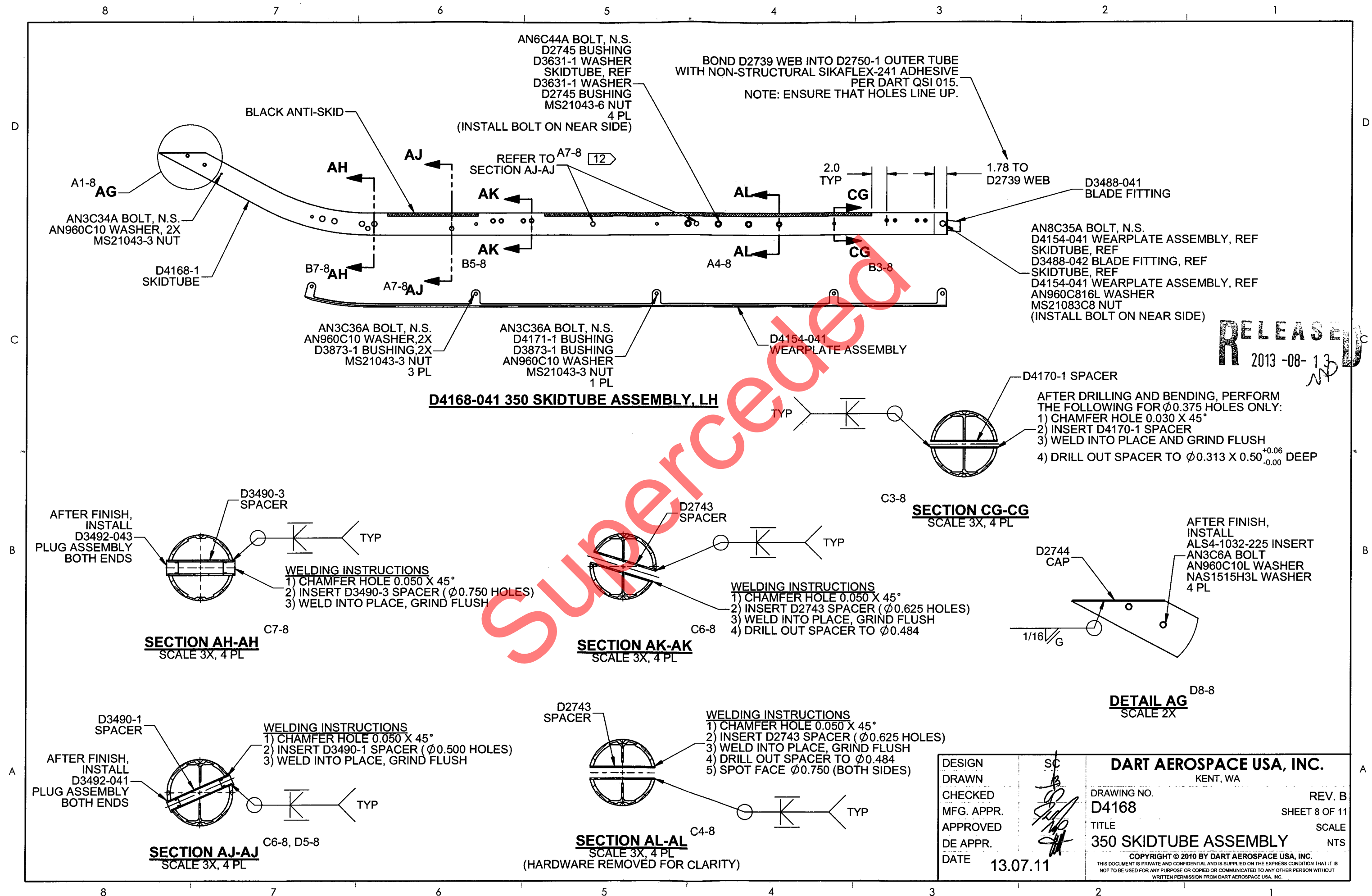
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SHEET 7 OF 11

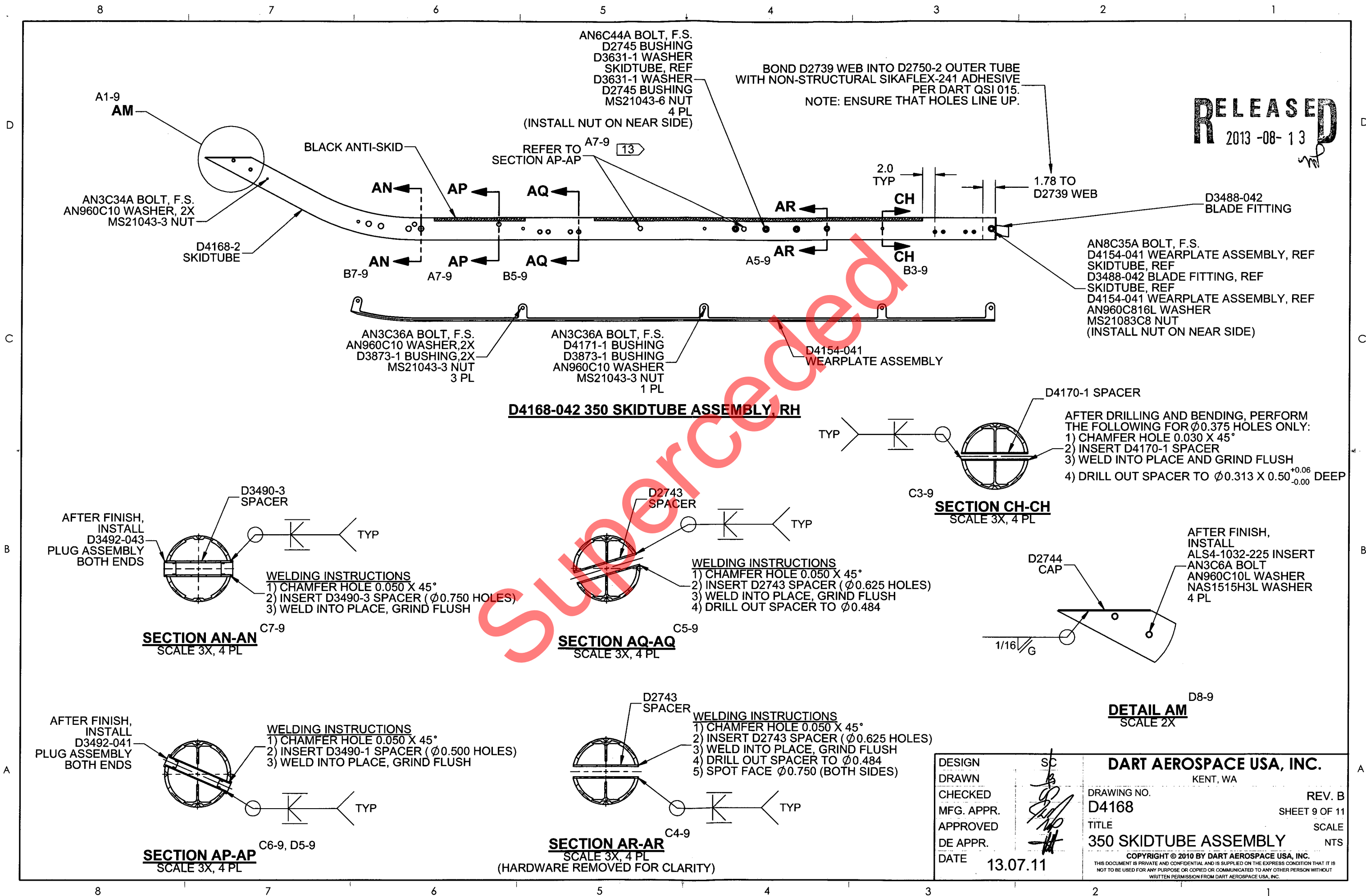
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NTS

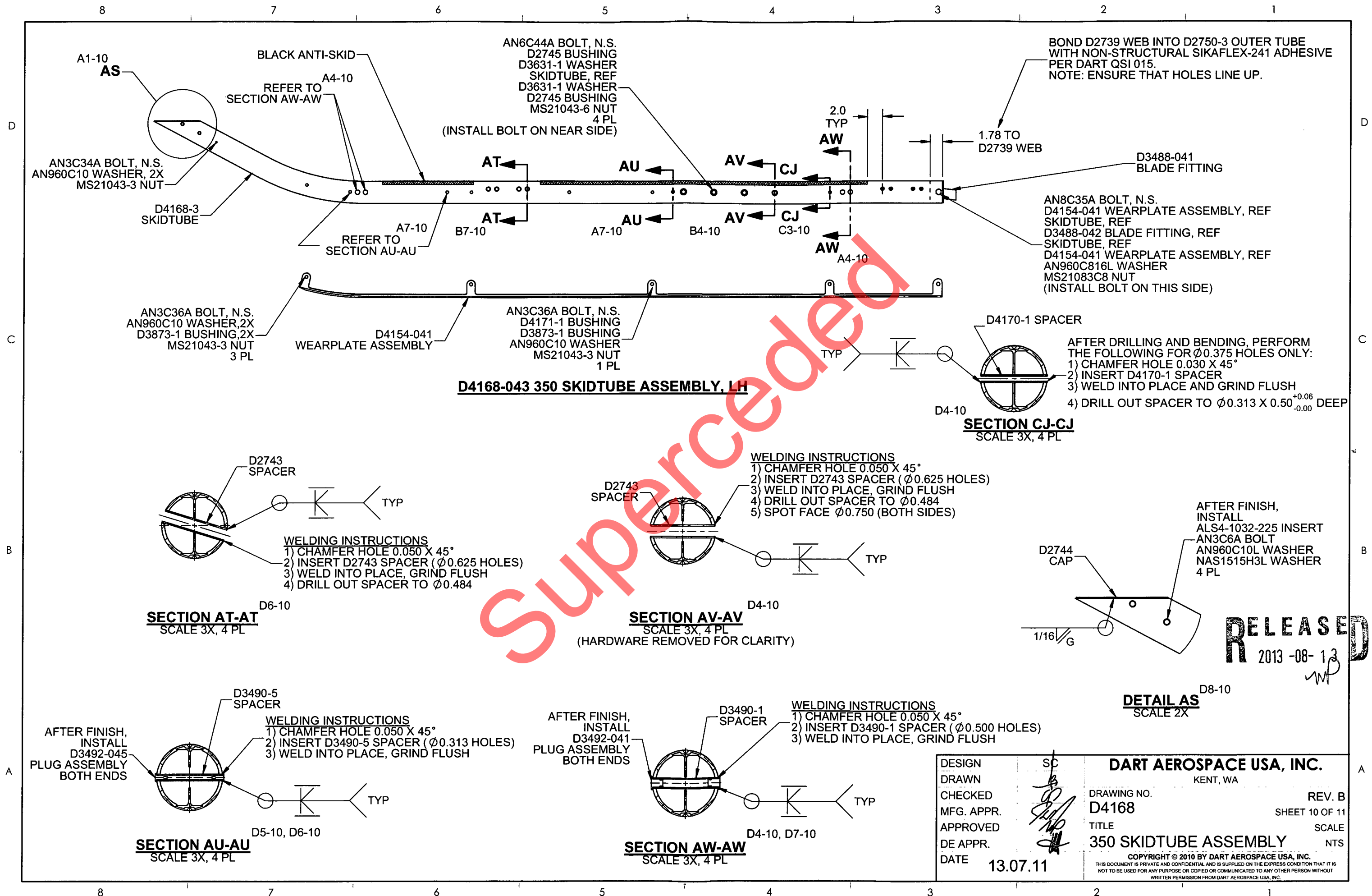
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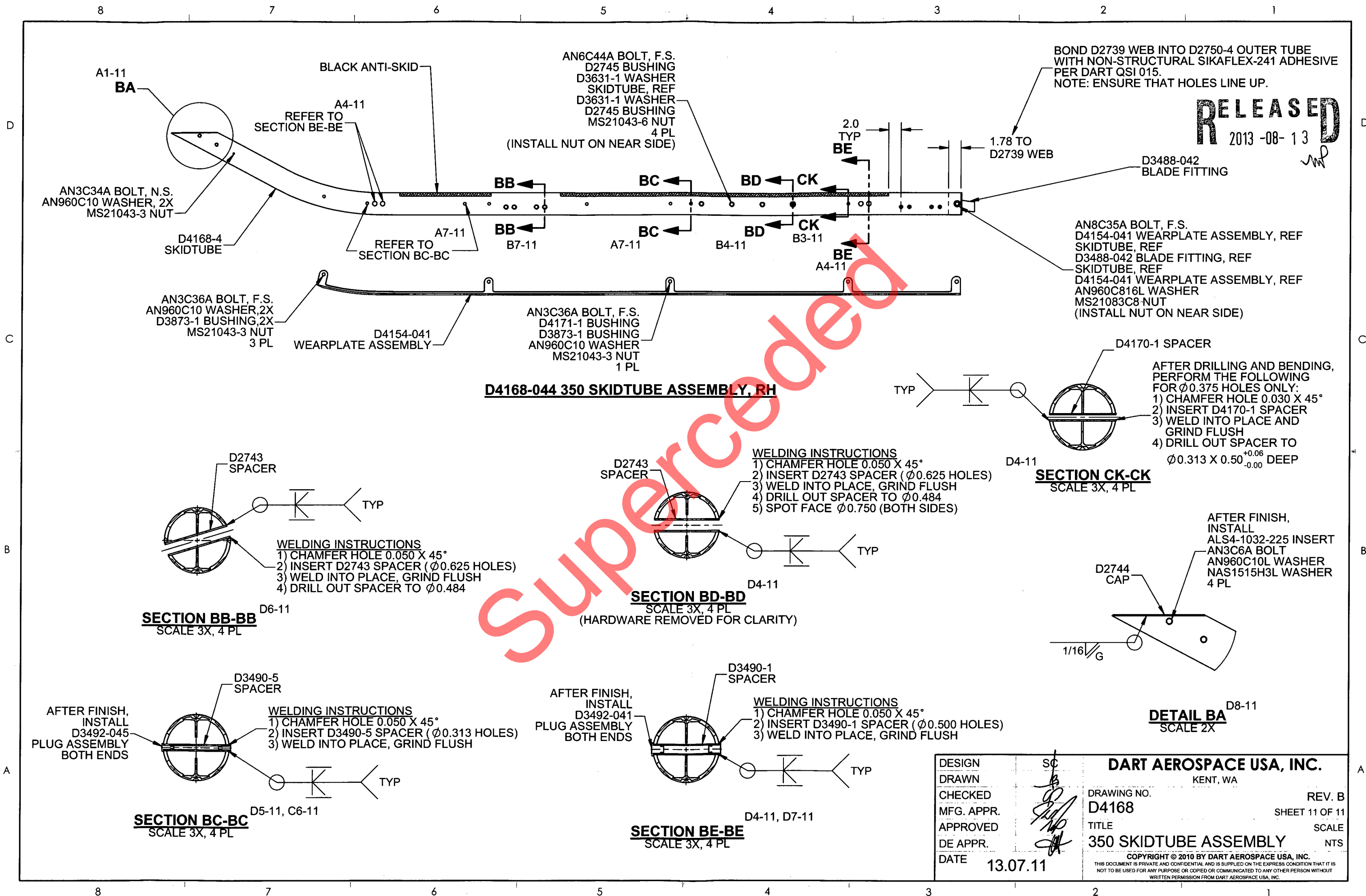


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BOND D2739 WEB INTO D2750-4 OUTER TUBE WITH NON-STRUCTURAL SIKAFLEX-241 ADHESIVE PER DART QSI 015. NOTE: ENSURE THAT HOLES LINE UP.

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D4168-044 350 SKIDTUBE ASSEMBLY, RH

SECTION BB-BB
SCALE 3X, 4 PL

D6-11

D2743 SPACER

TYP

WELDING INSTRUCTIONS
1) CHAMFER HOLE 0.050 X 45°
2) INSERT D2743 SPACER (Ø0.625 HOLES)
3) WELD INTO PLACE, GRIND FLUSH
4) DRILL OUT SPACER TO Ø0.484

SECTION BD-BD
SCALE 3X, 4 PL
(HARDWARE REMOVED FOR CLARITY)

D4-11

D2743 SPACER

TYP

WELDING INSTRUCTIONS
1) CHAMFER HOLE 0.050 X 45°
2) INSERT D2743 SPACER (Ø0.625 HOLES)
3) WELD INTO PLACE, GRIND FLUSH
4) DRILL OUT SPACER TO Ø0.484
5) SPOT FACE Ø0.750 (BOTH SIDES)

SECTION CK-CK
SCALE 3X, 4 PL

D4-11

D4170-1 SPACER

AFTER DRILLING AND BENDING, PERFORM THE FOLLOWING FOR Ø0.375 HOLES ONLY:
1) CHAMFER HOLE 0.030 X 45°
2) INSERT D4170-1 SPACER
3) WELD INTO PLACE AND GRIND FLUSH
4) DRILL OUT SPACER TO Ø0.313 X 0.50^{+0.06}_{-0.00} DEEP

DETAIL BA
SCALE 2X

D8-11

D2744 CAP

AFTER FINISH, INSTALL
ALS4-1032-225 INSERT
AN3C6A BOLT
AN960C10L WASHER
NAS1515H3L WASHER
4 PL

SECTION BC-BC
SCALE 3X, 4 PL

D5-11, C6-11

D3490-5 SPACER

TYP

WELDING INSTRUCTIONS
1) CHAMFER HOLE 0.050 X 45°
2) INSERT D3490-5 SPACER (Ø0.313 HOLES)
3) WELD INTO PLACE, GRIND FLUSH

AFTER FINISH, INSTALL
D3492-045 PLUG ASSEMBLY BOTH ENDS

SECTION BE-BE
SCALE 3X, 4 PL

D4-11, D7-11

D3490-1 SPACER

TYP

WELDING INSTRUCTIONS
1) CHAMFER HOLE 0.050 X 45°
2) INSERT D3490-1 SPACER (Ø0.500 HOLES)
3) WELD INTO PLACE, GRIND FLUSH

AFTER FINISH, INSTALL
D3492-041 PLUG ASSEMBLY BOTH ENDS

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